

Figure 1. ESTHER - Viscosity at 100F Vs Time

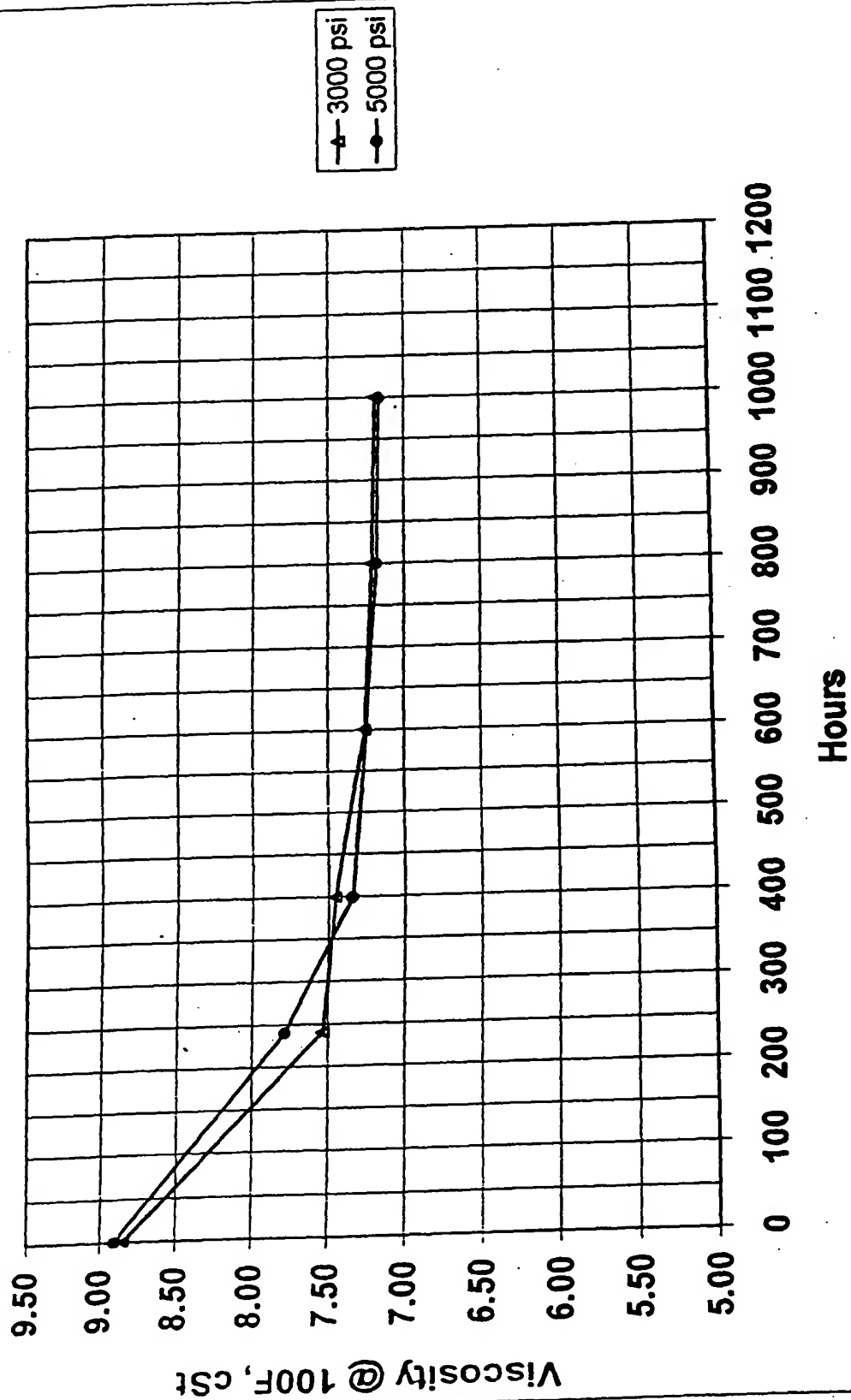


Figure 2. ESTHER- Viscosity at 210F Vs Time

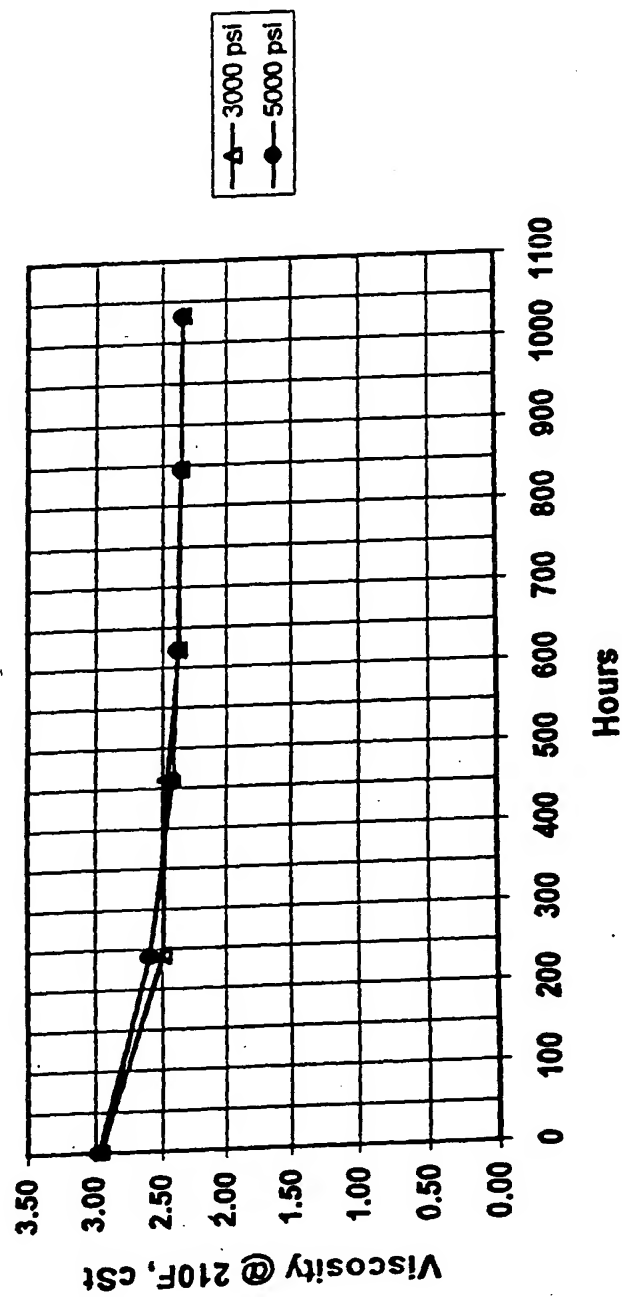


Figure 3. ESTHER-Chl rine Content Vs Time

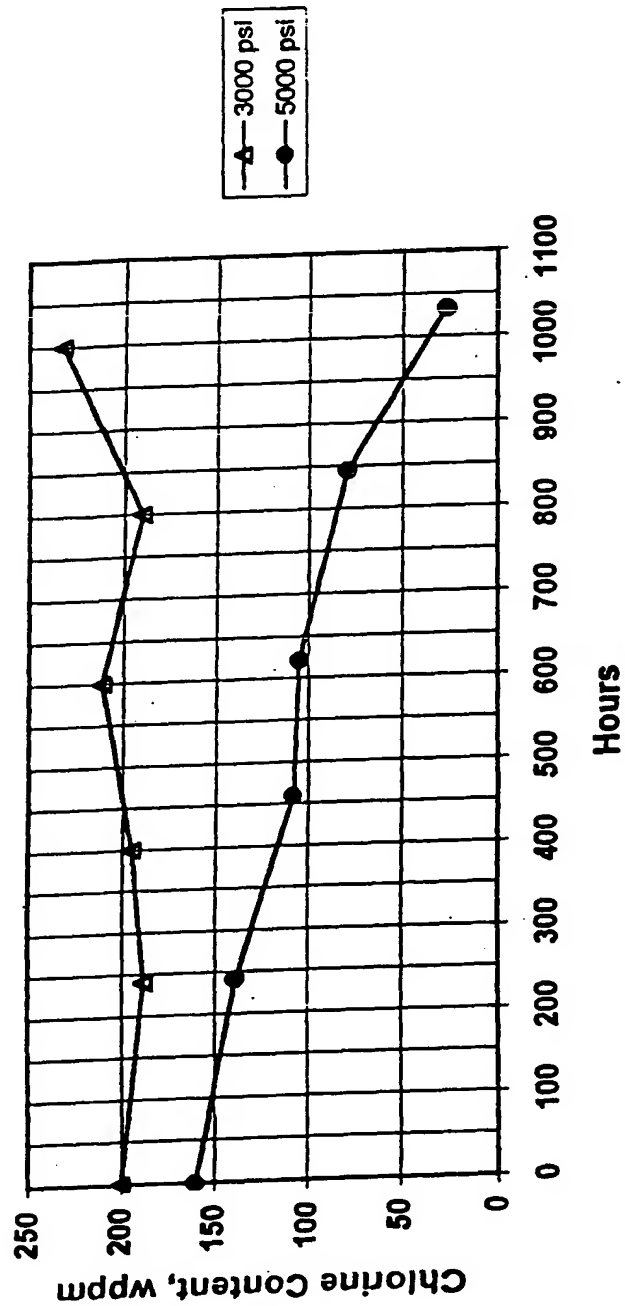


Figure 4. Fluid Qualification Test Rig: Total Acid Number  
in mg KOH/g

